HOT METAL DETECTOR with Optical Fiber



Stato-Sonde

Z56





High sensitivity: 300 °C

High temperature optic

Metallic sheath to protect the fiber

Different fiber lengths / optics

Lt 956

Presentation

Stato-Sonde Z56



Presentation and operating principle

The Stato-Sonde Z56 is a Hot Metal Detector for material at temperatures over 300 °C (580 °F)<;

Thanks to its optical fiber, it is able to detect products even in areas with high ambient temperature or in difficult areas due to physical obstructions, limited space, steam etc... Its rugged design enables the Stato-Sonde Z56 to withstand the very severe environmental conditions of the steel industry or rolling mills or continuous casting machine.

The infrared radiation emitted by the hot product is collected by the optic, transmitted through the optical fiber and send to the photosensitive element. The signal is processed by the electronic circuit which outputs the detection signal.

Features

The Stato-Sonde Z56 is composed of three major elements:

Sensor head

- o 3 different detection angles: 4° or 12° or Spot 10 mm at 0.5 m (very small precise detection point).
- standard optic type N or optic with water cooling type C or optic with water cooling and air purging and additional hood/glass type CA.
- o an **external diaphragm** is available for applications with very hot product and background

Optical fiber:

- o Fiber optic bundle with flexible stainless-steel protection, length from 2 to 25 m
- Available with additional protective sheath. Air can be supplied at the electronic unit. The air flow through the sheath and
 optics keeps the optical fiber and lens assembly at lower temperature.

Electronic Unit

- Sensitivity adjustment potentiometer
- o Multicolour LED indicator: Product Presence, low detection margin, alarm
- o Test function

Specifications of Optic

Optic	Z56-••-•/••/ S •	Z56-••-••/••/ 4 •	Z56-••-••/••/ 12 •	
Detection field	1m 0,5m Ø20 Ø10	1m 0,5m (+) Cl Ø70 Ø34	0,5m 0,00 000	
Operating temperature	-20 °C to 250 °C (0 °F to 480 °F) up to 400 °C (752 °F) with fiber with metallic sheath type G, air purging 40 l/min at 1 bar up to 500 °C (930 °F) with water-cooling, water at about 25 °C (77 °F), 1-2 bar and 1-2 l/min			
Air purging with G fiber Air purging with F fiber	About 40 I/min @ 1 bar (1,5scfm @ 14 psi), instrument air (clean, dry, no oil) or nitrogen About 10 I/min @ 0.1 bar (0,3scfm @ 2psi), instrument air (clean, dry, no oil) or nitrogen			

Detection temperature (1) °C [°F]	% (2)	Fiber Length (Z56-●●-●●/●●/●●)						
		2 m	3 m	5 m	9 m	12 m	15 m	25 m
4 and 12° without diaphragm	100%	300 [580]	310 [590]	320 [610]	340 [640]	350 [660]	360 [680]	370 [700]
	20%	360 [680]	370 [690]	380 [720]	400 [760]	420 [780]	430 [810]	440 [830]
	5%	420 [790]	430 [810]	440 [830]	470 [880]	490 [910]	500 [940]	520 [970]
Spot	100%	430 [800]	440 [820]	450 [850]	480 [900]	500 [930]	510 [950]	530 [990]
	20%	520 [960]	530 [980]	550 [1010]	580 [1080]	600 [1110]	620 [1150]	640 [1190]
	5%	610 [1120]	620 [1150]	640 [1190]	680 [1260]	710 [1310]	730 [1350]	760 [1400]

^{(1):} at sensitivity max 7 and product emissivity > 0.9

For applications with very hot product and background, a diaphragm is provided and can be inserted in front of the optic to reduce the sensitivity by about 100°C.

Fiber	Z56-••-•/• F /••	Z56-••-••/• G /••	
Туре	Fiber alone	Fiber + stainless steel sheath protection-Air conduit	
Diameter	10 mm	22 mm	
Length	2, 3, 5, 9, 12, 15, 25 m		

^{(2):} percentage of field of view filled by hot product

Technical characteristics

Stato-SondeZ56

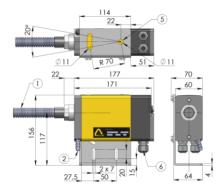


Specifications of Electronic Unit

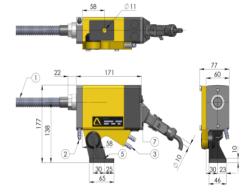
Outputs / Models	Z56-••- SP /••/•• Static output	Z56-••- SR /••/•• Static Relay output	Z56-∙∙-R/∙∙/∙∙ Relay output		
Electrical characteristics	2 complementary push-pull outputs, 0/24 VDC short circuit protection, Low impedance: 50 mA max.	2 Optocoupled complementary Solid State Relay: Impedance 50Ω , switching capacity +/- 350 V peak +/- 100 mA peak	Single pole changeover Switching capacity : 230 V a.c. – 2.5 A a.c.		
Response time	0.2 ms		Make time : 8 ms Break time : 4 ms		
Test input	0/24 V				
LED1	Off: no detection Green: detection Orange: detection with low margin				
LED2	Off: no power Blue: power on Red: alarm				
Operating voltage / Power consumption	VAC: 115 V (-15%) to 230 V (+10%)- 50 / 60 Hz / 5 VA VDC: 10-30 VDC / 3 W				
Connection	Z56-•B: terminal block – 2 x PG9 Z56-•C: connector fitted with silicone cable, 2 m (other length 3, 5, 8m) with protective steel braid				
Protecting rating	IP66 (cast aluminium case)				
Operating	-10 to 70°C (14 to 160°F); up to 120°C (250°F) with water-cooling (Z56-J•-••/••)				
temperature	(industrial quality water at about 25°C (77°F), 1-2 bar and 1-2 I/min)				
Weight	From 4.5 kg (Z56-LB/2F/●N) to 6 kg (Z56-JC/2G/●CA) – add 0.5 kg/m for F fiber and 1 kg/m for G Fiber				

Dimensions

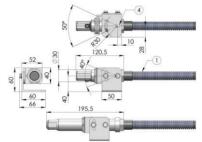
Z56 - LB - •



Z56 - JC - •



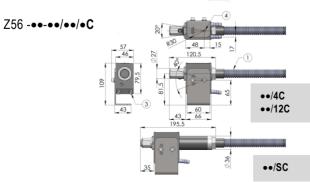
Z56 -••-•/••/•N

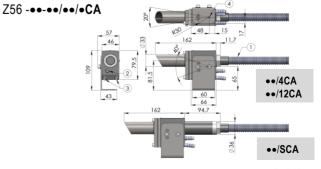


① Minimum radius of optical fiber :

- for Z56-●•-●/●F/●● : 80 mm - for Z56-••-•/•G/•• : 180 mm

- ② Air Supply Ø 10
- ③ Water Supplies Ø 10
- Mounting with 2 screws M6
- (5) Mounting with screw M10
- ⑥ PG9 cable glands (2), for cable with diameter 7 − 10,5 mm
- Tonnector clearance 120 mm



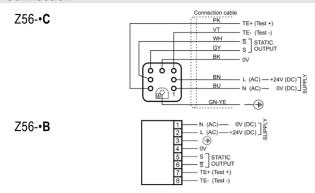


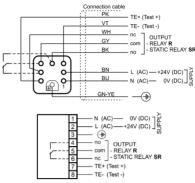
Technical characteristics

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Connection





Reference for order

Stato-Sonde Z56 Mounting Connection Output Fiber Fiber Detection Optic Power Cable Length protection angle input length SP Standard Static Fiber alone 2 m **Bracket** Terminal 2 SR Water 115-230 Block 3 3 m S Spot cooling VAC **2** 2 m 5 5 m 4 4° Static **3** 3 m 9 9 m 12 12° Relay **5** 5 m 12 12 m 24 **8** 8 m 15 15 m **VDC** G Fiber with 25 R 25 m CA Water stainless steel Mounting Connector cooling + air sheath stand & with 2m + hood/glass Relay protection and cooling cable air conduit iacket **Electronic Unit Fiber Optic**

Example: Z56-JC-SR/5G/4CA 115-230V L=2: Z56 with mounting stand and cooling jacket, connector with 2m cable, Static Relay output, optical fiber length 5 m protected in metallic sheath, optic 4° in water cooling unit with air and additional hood/glass, power supply 115-230 VAC.

Accessories

- Battery powered radiant Bar BR4000
- Stainless-steel Heat Shield, for Z56-J -- models; Ref: 7093146

Tel: +33 388 78 21 01 - info@deltasensor.eu - www.deltasensor.eu

DELTA SENSOR (CHANGZHOU) Co., Ltd. (China) Tel: +86 519 8188 2500 - info@deltasensor.com.cn

DELTA Vertriebsgesellschaft mbH (Germany) Tel: +49 6183 91 94 323 - info.de@deltasensor.eu

DELTA SENSOR Pvt. Ltd. (India)

Tel: +91 11 4054 8170 - info@deltasensor.co.in

DELTA USA, Inc. (North America)

Tel: +1 (412) 429 3574 - info@delta-usa.com



DELTA USA INC. (North America)

CARNEGIE OFFICE PARC - BUILDING 2, SUITE 180 600 NORTH BELL AVENUE, CARNEGIE, PA 15106

Tel: (412) 429 3574 Fax: (412) 429 3348 www.delta-usa.com info@delta-usa.com

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